

Date: Monday, 6/5/2006 7:47:50 AM
User: Kim Johnston

Process Sheet

w/05 p.t.f

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : ANGLE
Job Number : 27375 -1
Estimate Number : 11459
P.O. Number : N/A Part Number : D314085
This Issue : 6/5/2006 S.O. No. : N/A Drawing Number : D3140 REV D1
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB Drawing Revision : D1
Previous Run : 26747 Material : N/A Due Date : 6/30/2006 Qty: 4 Um: Each
Written By :
Checked & Approved By : 06.06.05
Comment : Est. 02.04.30 New Issue NG
Est. Rev B New dwg rev. ecn781 06.04.18 EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M5052H32S040

5052-H32 .040 Sheet



Comment: Qty.: 0.3688 sf(s)/Unit Total : 1.4750 sf(s)

M5052H32S.040 SHEET

Batch 11598206.06.09 (4)

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut as per dwg D3140 26.65" long

Deburr.

No sharp edges

Contour as per dwg

06.06.09 (2)

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06.06.09 (2)

4.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

06.06.09 (2)

5.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

06.06.09 (2)

Monday, 6/5/2006 7:47:51 AM
Kim Johnston

Process Sheet

Drawing Name: ANGLE

Customer: CU-DAR001 Dart Helicopters Services

Part Number: D314085

Job Number: 27375 -1

Job Number:



Description:

Seq. #:

Machine Or Operation:

PACKAGING RESOURCE #1

6.0

PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: N/A

DOCUMENT CONTROL

7.0

DC



Comment: DOCUMENT CONTROL
Inspection Level 21



Job Completion



C206109104